



**PEEK and PI Materials
Application Innovation
Professional Production
Service Provider**

山东君昊高性能聚合物有限公司
SHANDONG JUNHAO HIGH PERFORMANCE POLYMERS CO., LTD.

202603

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Company Profile



Shandong Junhao High- Performance Polymer Co., Ltd. focuses on the research and development, production and sales of PEEK (polyetheretherketone), PI (polyimide) and other high-performance polymers. The company locates in Jining New Materials Industrial Park, Shandong Province. With advanced equipments and professional solutions to customers' requirements, we developed and produced PEEK and PI, and cooperated with companies in various industries.

Under the concept of "pre-research generation, development generation, production generation", the company pays attention to the frontier demand of the market, expands the application of PEEK and PI in thermoplastic composite materials, 5G, high-end medical devices and aerospace and other fields, and provides a full range of technical support for PEEK and PI molding and innovative applications.

We are committed to building Shandong Junhao into an influential PEEK and PI professional company in China.



Company Advantage

01

With an annual capacity of 2,500 tons of PEEK resin modified pellets and 600 tons of PI resin, it operates a domestically leading 6m³ reactor among Chinese PEEK producers and develops industry-specific compounds.



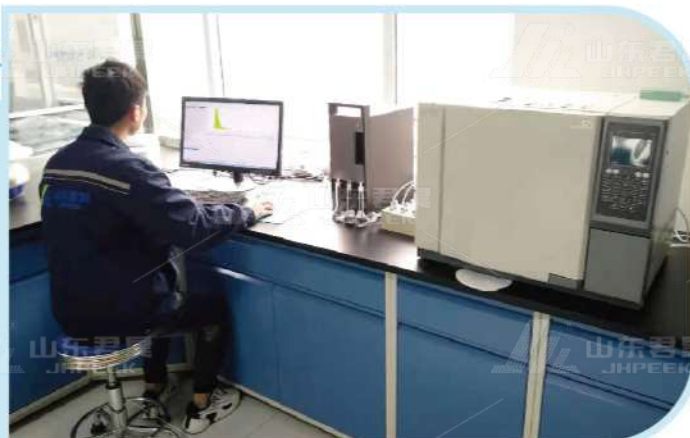
02

Advanced DCS system production control ensures stability between product batches.

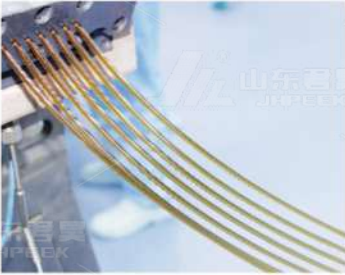


03

Comprehensive testing equipment,
Advanced detection methods,
Rigorous inspection specifications,
High quality assurance.



Granulation



Extrusion



Injection Molding



Mould Pressing



Turn Milling



Fine Carving



Polishing



Hobbing



Grinding



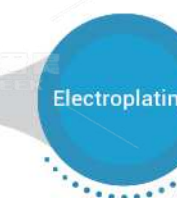
Blow Molding



Spraying



Electroplating



R & D Patents



- High Speed Intelligent Detector
- Intelligent Algorithm
- Intelligent Diagnostics and Instrument Status tracking
- Built-in Performance Tests
- Higher Analytical Performance, Lower Argon Costs
- Adaptable Vertical Torch Tube
- Dust and Corrosion Resistant
- Compact Size



Agilent 5800 ICP-OES

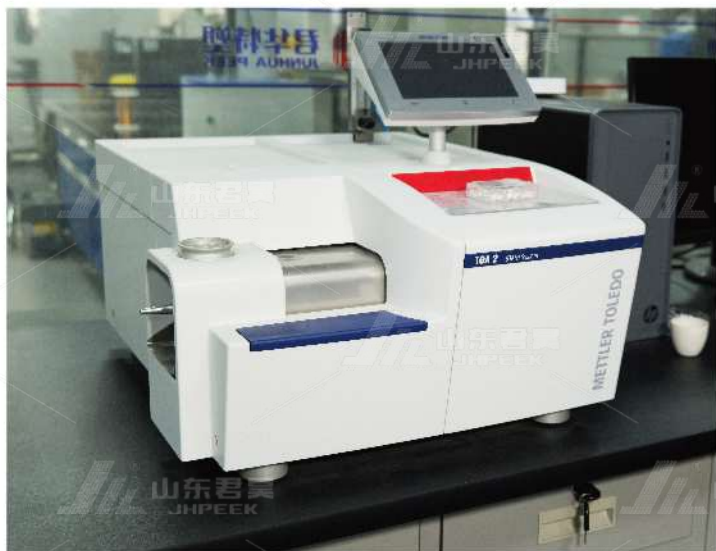
Avoid Wasting Time, Get the Right Answer

Inorganic elemental impurities are becoming more and more important in implantable and electronic applications due to their toxicity and adverse effects on the stability of PEEK products.

Both the Chinese Pharmacopoeia and the U.S. Pharmacopoeia have included standards for inorganic element control, introduced instrumental detection methods, and increased the types of inorganic elements to be monitored.

In 2024 Shandong Junhao R&D department is equipped with an Agilent 5800 Inductively Coupled Plasma Emission Spectrometer (ICP-OES). The instrument is mainly used for the detection and control of heavy metals of implantable PEEK series products and the detection and control of metal and some non-metallic elements of other non-implant PEEK, PEK, PI series products.

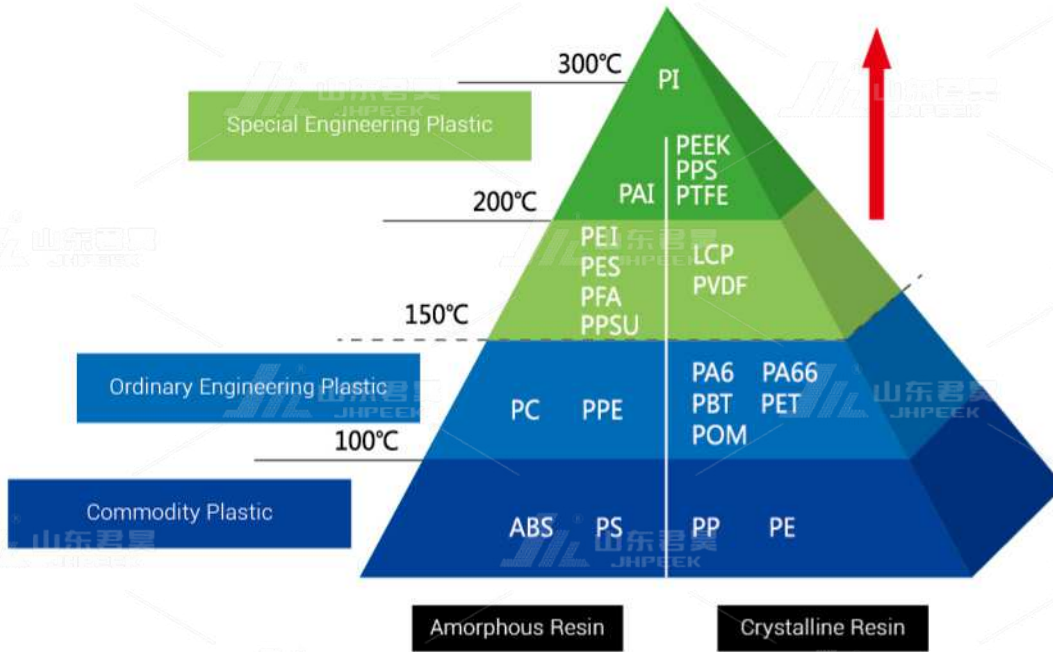
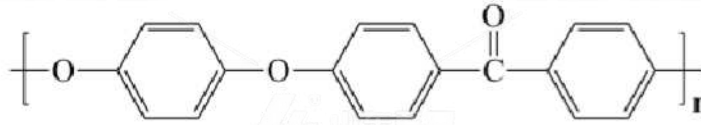




Factory



PEEK Polymer



PEEK(Polyetheretherketon), a semi - crystalline special engineering plastic with high temperature resistance, wear resistance, corrosion resistance, self-lubrication, and other properties, is widely used in analytical and testing instruments, electrical and electronic, textile printing and dyeing, photovoltaic liquid crystal glass and semiconductors, 5G communications, medical equipment, petroleum and petrochemical, automotive and aerospace, humanoid robots and other fields.



PEEK Main Material Grade and Typical Properties

Item	Test standard or instrument	Unit	PEEK5600G	PEEK5600GF30	PEEK5600CF30	PEEK5600LF30	PEEK5600FE20
			(100%PEEK)	PEEK+30% glass fiber	PEEK+30% carbon fiber	PEEK+30% carbon fiber+graphite+PTFE	PEEK+20% PTFE
Mechanical Behavior							
Tensile Strength (23°C)	ISO 527	MPa	95	175	250	145	82.5
Tensile Modulus (23°C)	ISO 527	GPa	4	12	23	14	3.5
Elongation at Break (23°C)	ISO 527	%	35	4.5	4.5	2.2	23.4
Bending Strength (23°C)	ISO 178	MPa	155	268	350	220	130
Bending Modulus (23°C)	ISO 178	GPa	3.8	11.5	18	12	3.1
Charpy Impact Strength (unnotched)	ISO 179/1U	kJ/m ²	No break	55	45	32	No break
IZOD Impact Strength (notched)	ISO 180/A	kJ/m ²	6	6	9	6	8
Thermal Performance							
Melting Point	ISO11357	°C	343	343	343	343	343
Glass Transition Temperature	ISO11357	°C	143	143	143	143	143
Distortion Temperature	ISO 75A-f	1.8MPa、°C	155	330	330	315	150
Coefficient of Thermal Expansion	ASTM D696	ppm K-1	46	/	/	13	50
Thermal Conductivity	ISO /CD22007-4	W/ (m·K)	0.28	/	0.95	0.86	/
Electrical Performance							
Dielectric Strength (2mm)	IEC 60243-1	kV/mm	18	25	/	/	26
Dielectric Constant	IEC 62631	-	3.2	3.2	/	/	2.8
Surface Resistivity	GB/T31838.3	Ω	10 ¹⁶	10 ¹⁶	10 ⁵	10 ⁶	10 ¹⁶
Others							
Colour	-	-	Natural	Natural	Black	Black	Natural
Melt Flow Rate (400°C, 2.16kg)	ISO 1133	g/10min	10	3	3	3	5
Density	ISO 1183	g/cm ³	1.30	1.50	1.40	1.44	1.41
Water Absorption (23°C, 24Hrs)	ISO 62-1	%	0.45	0.3	0.05	0.05	0.05
Molding Shrinkage	Parallel to Flow Direction	%	1.0	0.3	0.3	0.3	1.2
	Perpendicular to Flow Direction	%	1.3	0.8	0.8	0.9	1.7
Rockwell Hardness	GB/T 3398.2	HRR	118	120	122	108	/
Flammability Rating	UL 94	/	V-0	V-0	V-0	V-0	/
Friction Coefficient	ASTM D3702	100N-120rpm	0.30-0.35	/	/	0.18	0.18

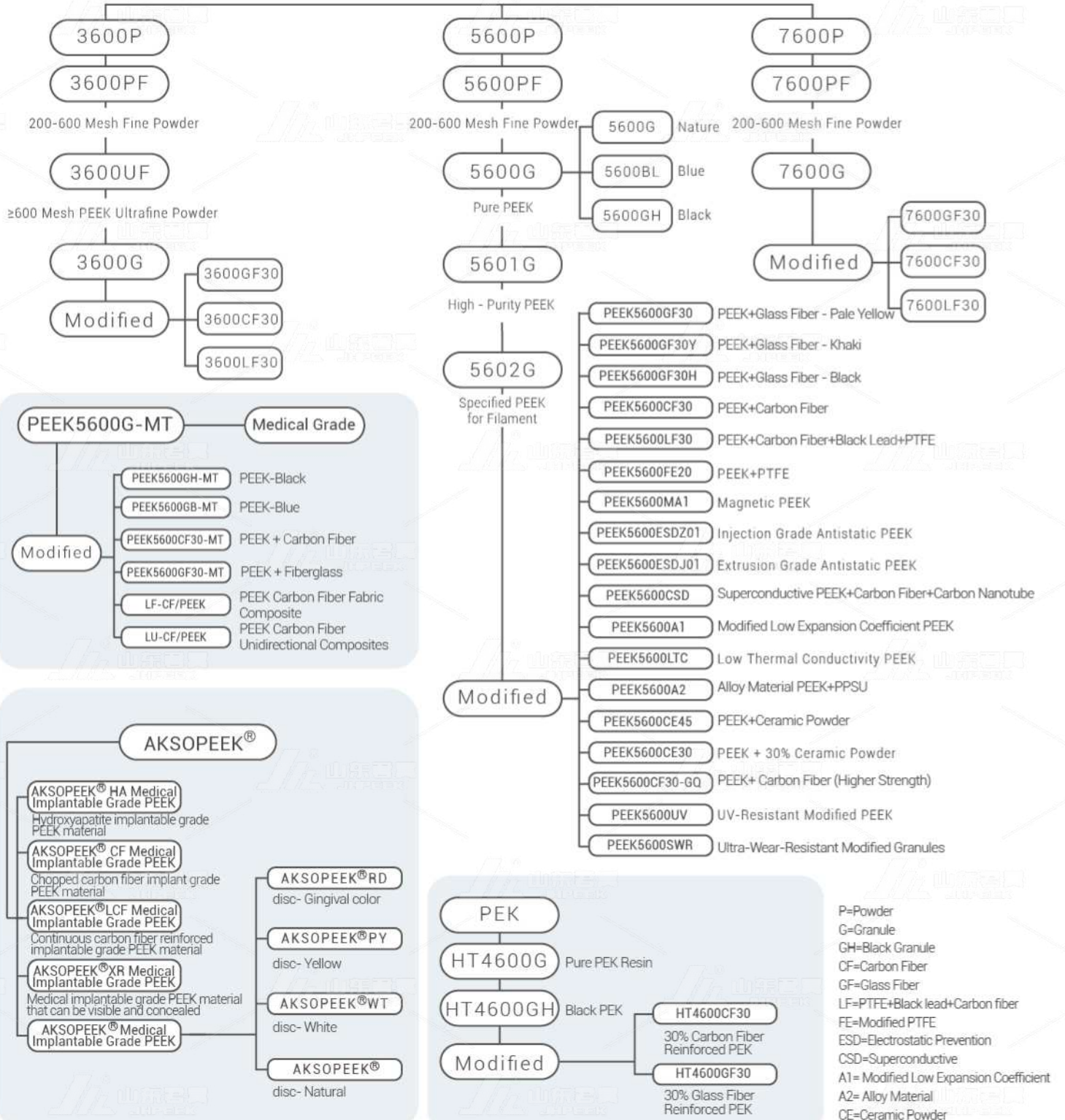
*This parameter is a representative value, not a guaranteed value. If you need, please call our technical department for more detailed technical specifications!

PEEK Resin Product Number

High liquidity

Medium liquidity

Low liquidity



Properties and Advantages



PEEK Resin



PEEK5600G Granules



PEEK Fine Powder



PEEK Coarse Powder



PEEK5600GH Granules



PEEK5600BL Granules



PEEK Coloured Granules

PEEK Resin



PEEK5600CF30 Granules



PEEK5600GF30 Granules



PEEK5600LF30 Granules



PEEK5600FE20 Granules



PEEK5600ESD Granules(Anti-static)



PEEK5600CF30-GQ Granules
(High Strength)



JUNHUA-HT4600CF30 Granules
(High Temperature Resistance)



PEEK5600SWR Granules
(Ultra-wear Resistant)

Medical Grade Implantable PEEK

AKSOPEEK

Its extended brand is:

- AKSOPEEK[®] Medical Implantable Grade PEEK;
- AKSOPEEK[®] HA Medical Implantable Grade PEEK
(Hydroxyapatite implantable grade PEEK material);
- AKSOPEEK[®] CF Medical Implantable Grade PEEK
(Chopped carbon fiber implant grade PEEK material);
- AKSOPEEK[®] LCF Medical Implantable Grade PEEK
(Continuous carbon fiber reinforced implantable grade PEEK material);
- AKSOPEEK[®] XR Medical Implantable Grade PEEK
(Medical implantable grade PEEK material that can be visible and concealed).



Medical Grade Implantable PEEK



AKSOPEEK® Medical Implantable Grade PEEK



AKSOPEEK® HA Medical Implantable Grade PEEK
(Hydroxyapatite implantable grade PEEK material)



AKSOPEEK® CF Medical Implantable Grade PEEK
(Chopped carbon fiber implant grade PEEK material)



AKSOPEEK® LCF Medical Implantable Grade PEEK
(Continuous carbon fiber reinforced implantable grade PEEK material)



AKSOPEEK® XR Medical Implantable Grade PEEK
(Medical implantable grade PEEK material that can be visible and concealed)

Typical Application of PEEK Polymer

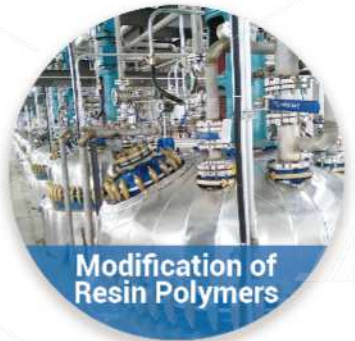


PEEK
Application Areas

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PEEK

Application Areas



Modification of Resin Polymers



Aerospace



Composites Industry



Analysis and Test Equipment



Beverage Filling
Food Processing



Transmission Industry
and Sealing Technology



E-cigarette Industry

Typical Application of PEEK Polymer

Aerospace, Military and Nuclear Power



With the rapid development of science and technology, the quality requirements of the aerospace and military industry are getting higher and higher. Lightweight, high - modulus, and high - strength materials have become a research hotspot in this field. As a high- performance thermoplastic, PEEK was used in the aerospace industry at the beginning of the study. The PEEK composite material reinforced by carbon fiber is famous in the aerospace field.

A national aerospace research institute used PEEK5600G material to complete the aerospace mission.

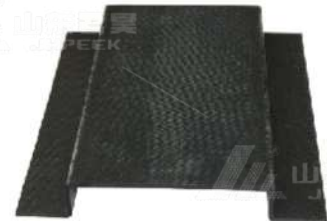
Pie chart of proportion of aircraft materials



▲ Continuous Supports



▲ Aircraft Angle Brackets



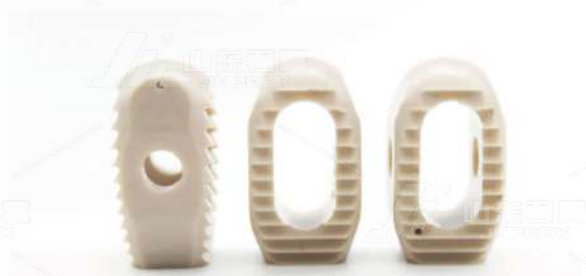
▲ Support Buckle

Performance of Continuous CF/PEEK TPC

Item	Unit	UD Tapy 0°	UD Tapy 0°/90°	Two Way Prepreg Cloth	Test Standard
Carbon Fiber Mass Content	%	66	66	60	ASTM D3529
Density	g/cm ³	1.58	1.58	1.55	ASTM D792
Hardness	HRE	105	104	102	ASTM D785
Tensile Strength	MPa	2200	880	700	ASTM D3039
Tensile Modulus	GPa	130	73	70	ASTM D3039
Flexural Strength	MPa	2000	1400	900	ASTM D7264
Flexural Modulus	GPa	116	65	73	ASTM D7264
Compressive Strength	MPa	1200	670	630	ASTMD 6641
Compressive Modulus	GPa	120	60	56	ASTMD 6641
Distortion Temperature	°C	332	332	332	ASTM D648
Compression Strength After Impact	MPa	220	225	230	ASTM D7137
Type 1 Interbedded Fracture Toughness	J/m ²	1400	1410	1430	ASTM D5528
Short Beam Intensity	MPa	110	100	80	ASTM D2344
-0.5%In-Plane Shear Strength-0.5%	MPa		140	145	ASTM D3518
-In-Plane Shera Modulus	GPa		4.5	4.5	ASTM D3518

AKSOPEEK

With many advantages, such as high-heat resistance, corrosion resistance, high strength, X-ray transmission, and biocompatibility, AKSOPEEK[®] has become the most promising medical polymer material. The material has passed various tests of implanted PEEK material YY/T0660-2008, which can meet the requirements of clinical implantation.



▲ PEEK Intervertebral Fusion Cage



▲ PEEK Bone Plate

◎ Test of Biocompatibility

Material	Standard	Experiment Name	Result
AKSOPEEK [®] Implantable Material	ISO 10993-3	Genotoxicity Test	PASSED
		Ames Test	PASSED
		Chromosomal Aberration Assay in Mammalian Cells in Vitro	PASSED
	ISO 10993-4	Blood Compatibility	PASSED
	ISO 10993-5	Cytotoxicity Test	PASSED
	ISO 10993-6	Bone Implant Trial (26 Weeks)	PASSED
	ISO 10993-10	Skin Sensitization Test	PASSED
		Intradermal Reaction Test	PASSED
	ISO 10993-11	Pyrogen Test	PASSED
		Acute Systemic Toxicity Test	PASSED
		Subchronic Systemic Toxicity Test	PASSED
	ISO 10993-17	Toxicology	PASSED
	ISO 10993-18	Chemical Characterization	PASSED

Analysis and Testing Equipment



PEEK material has the characteristics of high strength, high purity, low release, and corrosion resistance, which does not interfere with separation and purification processes. Therefore, it is widely used in analytical instruments such as liquid chromatographs, ion chromatographs, protein purification instruments, microwave digesters, glycosylated hemoglobin detectors, and sample pretreatment equipment. In particular, PEEK is the most suitable material for ion chromatography fluid transmission because of its high acid- base resistance and low metal ion content.

PEEK Chemical Resistance Sheet

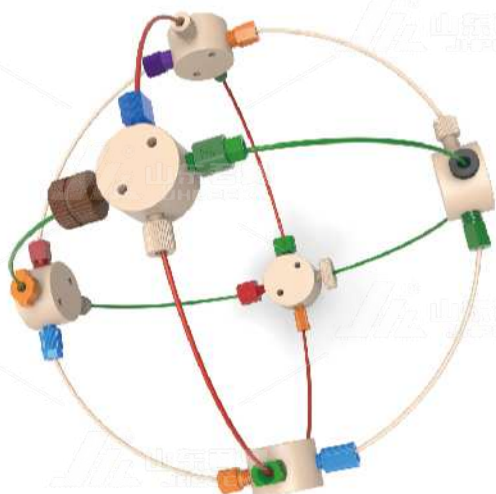
Acids	23°C	100°C	200°C
10% Acetic Acid	A	A	
Concentrated Acetic Acid	A	A	A
Acrylic Acid	A	A	
Aqua Regia	C	C	C
Benzenesulfonic Acid	C		
Benzoic Acid	A	A	
Boric Acid	A	A	
Carbolic Acid	A		
Carbonic Acid	A	A	
Chloroacetic Acid	A	A	
Chlorosulfonic Acid	C	C	C
40% Chromic Acid	A		

* Note: You are advised to verify the actual application scenario

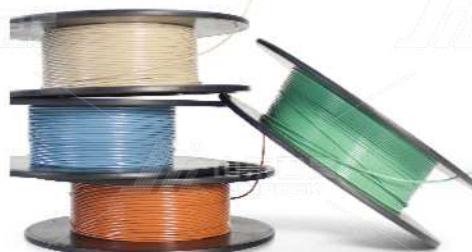
A - No Reaction. PEEK can contact these reagents directly.

B - Slight Effect. PEEK can contact these reagents directly.

C - Serious Effect. PEEK is only allowed to come into contact with the above reagents under certain circumstances.



▲ PEEK Column



▲ PEEK Capillary Tube

PEEK has the characteristics of chemical corrosion resistance and wear resistance, which can ensure the continuous and stable safe operation of the equipment and avoid frequent maintenance.

A domestic chemical company used PTFE - modified PEEK material produced by us instead of the original pure PEEK material. The result is that the service life of the wear - parts has been extended by 1.3 - 3 times.

Petrochemical



▲ PEEK Support Mesh

▲ PEEK Isolation Block



▲ PEEK Large Bushing with Oil Groove



▲ PEEK Insulation Ring

PV Industry, LCD and Semiconductor Industry



PEEK has the characteristics of high purity, dimensional stability, and low dielectric constant. High pure PEEK can protect the parts like chips and wafers from pollution. PEEK with stable size can ensure the safety of the chip during the transfer process. PEEK with low dielectric constant can ensure that electronic parts are not damaged by voltage. The low dielectric constant modified PEEK developed by our company can reduce the dielectric constant to 2.8.

Features of low transmission loss, low transmission delay, and high characteristic impedance can meet the requirements of high frequency and high speed for 5G.



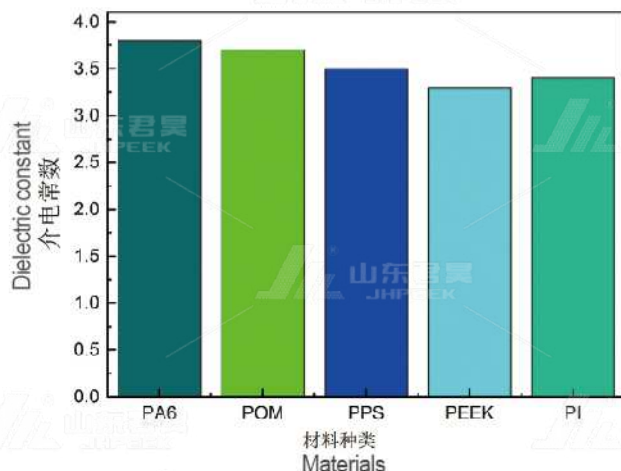
▲ Wafer Guide



▲ Wafer Pusher



▲ PEEK CMP Retaining Ring



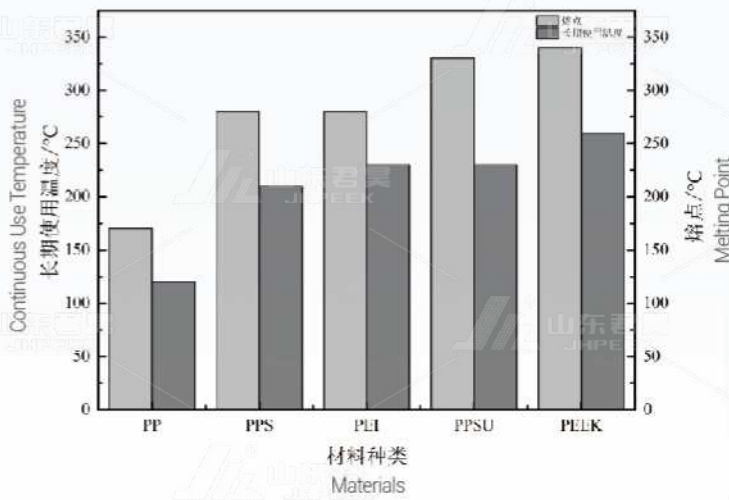
▲ Portable Vacuum Pen Kit



New Energy Vehicle Industry



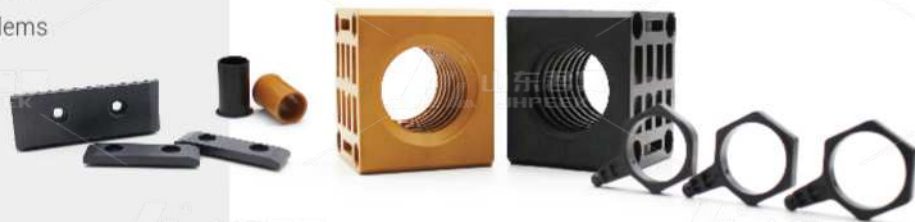
PEEK material replaces some metal materials of new energy vehicle batteries, which reduces the overall weight of cars and reduce their energy consumption by 5% to 10%.



▲ New Energy Vehicle Motor PEEK Flat Wire

Textile Printing and Dyeing Industry

PEEK has excellent high temperature resistance, wear resistance and self-lubricating properties, which perfectly replaces the copper sliders, bushings and other metal parts on textile printing and dyeing equipment, and solves the technical problems existing during production.



▲ PEEK Hexagonal Shaft Sleeves



▲ PEEK Amplitude Adjusting Nut



▲ PEEK Rapier Wheel



▲ PEEK Size Slide Block



▲ PEEK Protective Covers



▲ PEEK Covers

The key parts of food processing, packaging and beverage filling equipment require higher reliability and longer service life. PEEK material not only has the advantages of high temperature resistance, wear resistance and corrosion resistance, but also has the advantages of fatigue resistance, which reduces the update frequency of equipment parts and greatly improves the production requirements of continuous operation.



▲ PEEK Parts Three-piece Set

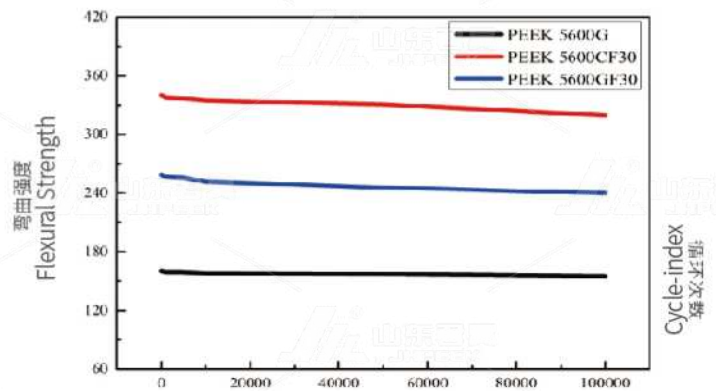


图3在23°C条件下一组PEEK材料的弯曲疲劳情况
Bending fatigue data for different kinds of PEEK under 23°C



PEEK is corrosion - resistant and suitable for more severe applications, such as the transmission of organic solvents or acidic liquids. At the same time, the noise of PEEK is only 40% - 70% of that of metal material.



▲ PEEK Double Gear



▲ Degassing Pump Gear for Hemodialysis Machine



▲ PEEK Planetary Gear



▲ Typical Application of PEEK in Gear Drive Control Seal Industry



▲ System Gears for Robots



PEEK enables lightweight design and cost-efficient mass production of humanoid robots

Test block size : [120mm*72mm*24mm]

Material	Weight	Density
Titanium Alloy	936.92g	Density:4.5g/cm ³
Aluminum Alloy	560.00g	Density:2.7g/cm ³
CF/PEEK Composite Materials	318.01g	Density:1.55g/cm ³
PEEK5600G	273.75g	Density:1.31g/cm ³

Key PEEK Components in Humanoid Robots

- Structural Parts
- Transmission & Connecting Components
- Protective Covers & Housings
- Energy & Power Storage Components



Ultra High Temperature Polyimide (PI) Polymer

Feature Advantages



High Temperature Resistance



Anti-Deformation



Wear Resistance



Electrical Insulation



Corrosion Resistance



Radiation Resistance



Ultra Low Deflation in Vacuum



Application field

Now widely used in automotive, semiconductor, office equipment, electrical and electronic equipment, scientific instruments, hot runners, petrochemical equipment, general machinery, textile machinery, laser printing, medical equipment and other fields.



- Mould hot runner insulation board, insulation ring
- Chip test box
- Laser embossing roller
- Semiconductor industry fixture
- Rolling, sliding, thrust washer
- Gear
- Glass industry bracket
- Piston ring
- copier separation claw
- Semiconductor chip nozzle
- Gas Chromatography Seal
- Valve
- Plasma torch vortex ring
- Car engine gasket
- Microwave parts

PI Main Material Grade and Typical Properties

Item	Test standard or instrument	Unit	JHPI-10	JHPI-10-21 Containing 15% Graphite	JHPI-HT	JHPI-YS	JHTPI-01	JHTPI-02
Density	ISO 1183	g/cm ³	1.4	1.43	1.42	1.36	1.31	1.36
Tensile Strength	ISO 527	MPa	96	90	92	121	95	97
Elongation at Break	ISO 527	%	10	5	8	15	20	14
Bending Strength	ISO 178	MPa	148	126	140	171	121	143
Charpy Impact Strength	ISO 179	kJ/m ²	120	65	62	145	NB	135
Heat Distortion Temperature	ISO 75-1/-2	°C	>300	>300	>320	245	220	240
Continuous Using Temperature	UL746B	°C	350	350	380	240	/	240

*This parameter is a representative value, not a guaranteed value. If you need, please call our technical department for more detailed technical specifications!

JHPI-10



High temperature resistance grade, with a long-term service temperature of 300°C and a instantaneous temperature resistance of up to 400°C. It exhibits excellent processability and can be processed into rods or other custom-shaped parts.

JHPI-YS



A semi-thermoplastic polyimide material with a long-term service temperature of up to 245°C. It offers high dimensional stability and transparency.

JHTPI-01



Long-term service temperature of 220°C. Excellent processability allows for the production of various parts or profiles through injection molding or extrusion processes.

JHTPI-02



Long-term service temperature of 240°C. Excellent processability enables the production of various parts or profiles via compression molding processes.

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All About PEEK All About FUTURE

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Shandong Junhao High Performance Polymer Co., Ltd.

Tel: +86-537-5135558 +86-13382868677

Fax: +86-537-5135559

E-mail: chinaPEEK@chinaPEEK.com

Web: www.jhchinaPEEK.com

Add: Jining new material industrial park, jining city, shandong province

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